

Work Order ID 127742-2

127742

Page 1

Item ID: D3862-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Wearplate

Start Date: 12/12/14 Start Qty: 4.00 *4*

Cust Item ID:

Required Date: 12/17/14 Req'd Qty: 4.00 *4*

Customer:

Reference:

Approvals: Process Plan: MCS Date: 14-12-23 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
d3862	REV A

100 0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3862Dwg Rev: A Prog Rev: A 2-Deburr if necessary

304.063

(5) 12/15/07

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

(5) 12/15/07

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

(5)

DAS
38
9-89

JAN 08 2015

December-17-14 1:52:35 PM

Page 3

Approvals:	Process Plan: _____	Date: _____	Tooling: _____	Date: _____	Run	Start	*NR1*
	QC: _____	Date: _____	SPC (Y/N): _____	Date: _____		Stop	*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3	0.00							
160	<i>17128564.</i>								
Powdercoat	Memo	0.00							
Powder Coating	START TIME: <i>2:30</i> FINISH TIME: <i>3:00</i> OVEN TEMPERATURE: <i>300</i>								
									<i>4</i> <i>15-2-11</i> <i>DAS 34 9-89</i>
170	QC3- Inspect Part Finish	0.00							
170									
QC	Memo	0.00							
Quality Control									<i>(4)</i> <i>DAS 38 9-89</i>
									<i>FEB 12 2015</i>
180	Identify as per dwg & Stock Location: <i>57613</i>	0.00							
180									
Packaging	Memo	0.00							
Packaging									<i>4</i> <i>FEB 18 2015</i> <i>DAS 36 9-89</i>

December-17-14 1:52:35 PM

Page 4

MS. 2.18

Picklist Print

December-17-14 1:52:34 PM

Page 1

Work Order ID: 127742

127742

Parent Item: D3862-041

D3862-041

Parent Item Name: Wearplate

Start Date: 12/12/14

Required Date: 12/17/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 09-02-03 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S16GA		Purchased		No		100	sf	65.3792	0.9	3.6			

M304S16GA

304/316 Sheet .063

DL 15/01/07

Location

Loc Qty

Loc Code

MAT019

65.3792

M129192

35.5

M129449

29.8792

5.3854

D3009-3

Manufactured

No

130

Each

16.0000

6

24

D3009-3

Cup

DL 15-2-2

Location

Loc Qty

Loc Code

WA001

16

114876

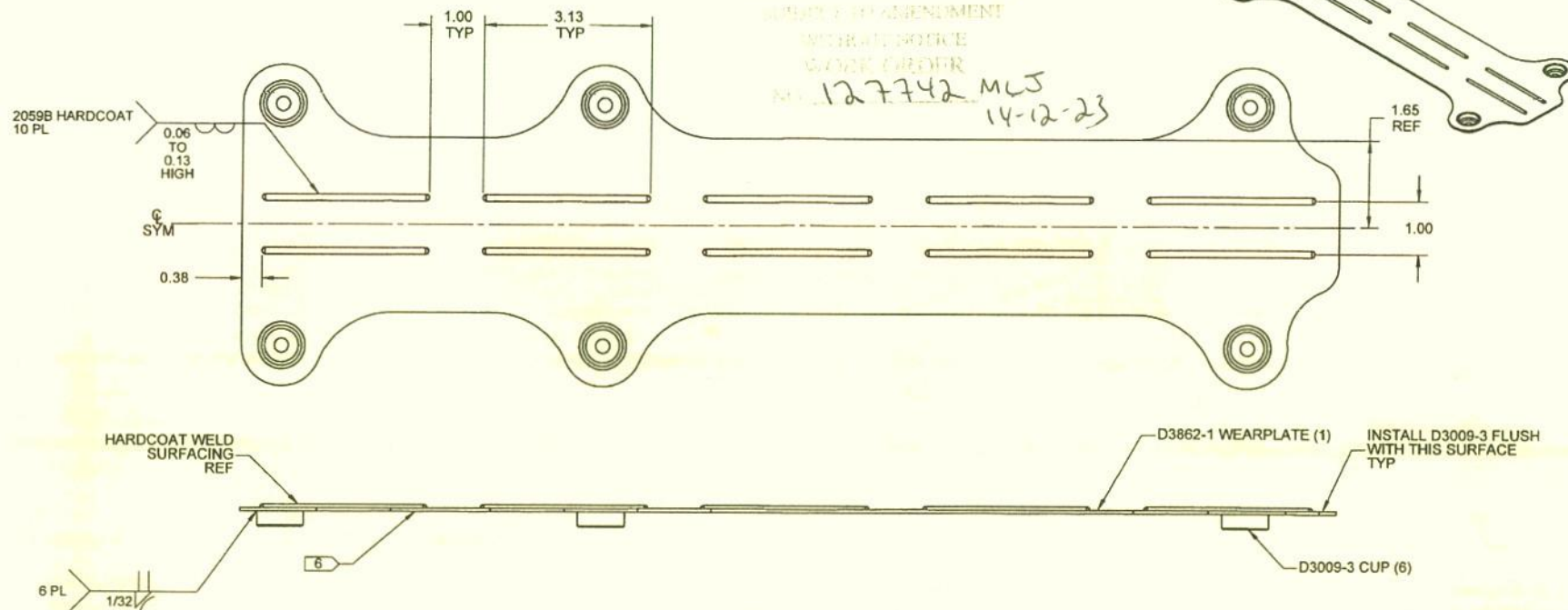
16

16

127 861 X 20

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D3862-041	WEARPLATE
2	1	D3862-1	WEARPLATE
3	6	D3009-3	CUP

ONLY COPY
 RETURN TO
 ISSUING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 127742 M.L.J.
 14-12-23



D3862-041 WEARPLATE

RELEASED
#09.01.21

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT "GREY SANDEX" (4.3.5.6) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3862-041" & B/N USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 1.56 lbs
 - 8) WELD PER DART QSI 004

A	NEW ISSUE		09.01.21
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.01.21		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3862	REV. A
TITLE WEARPLATE	SHEET 1 OF 2
SCALE NTS	
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